

30015V7J			
GPD315 VARIABLE SPEED CONSTANTS (HIGH VOLTAGE)			
GPD315 CONSTANT	GPD315 VALUE	GPD315 CONSTANT	GPD315 VALUE
NO01	10 initialize 4 program 0 lockout	NO25	6.2 (8.65) Note 2
		NO26	12.3 (14.3) Note 2
NO02	0	NO28	104 (122) Note 2
NO03	1	NO29	127.1 (148.5) Note 2
NO04	1	NO30	131.2 (153.9) Note 2
NO05	0	NO31	12.3 (14.3) Note 2
NO08	1	NO37	2
NO11	135.8 (153.9) Note 2	NO80	2
NO12	460.2	NO50	1
NO13	60	NO51	2
NO14	3	NO54	8
NO15	30	NO52	6
NO16	1.5	NO55	11
NO17	20	NO53	7
NO19	30	NO56	5
NO20	35	N081	2
NO21	80	N082	10
NO22	40	N103	1.3
NO24	7.2 (9.77) Note 2		

NOTE: ENTER IN THE ORDER LISTED

Note 1: **FOR FACTORY ONLY**

- a) Verify N012 is 460.2
- b) Verify N177 is 0
- c) Go to N176 and scroll to VFY. Press ENTER and verify that VFY blinks. After this it should say END.
- d) This verifies that the download was correct.

Note 2: () for machines built after 9/5/02